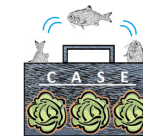




# Collaboration for Aquaponics Sustainable Energy

## A Low Carbon Emitting Energy Source for Urban Aquaponics Systems

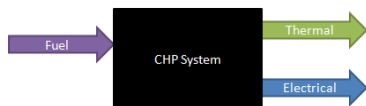
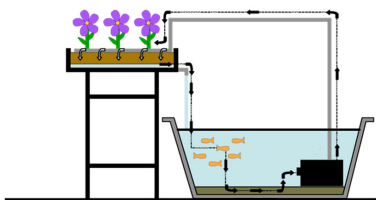
### 2011-2012



#### Abstract:

Aquaponics is a new and emerging practice which joins agriculture and aquaculture. Although there are functioning systems in existence, the fact that aquaponics is an up and coming technology has left the optimization of the operation largely overlooked. Additionally, renewed focus on energy efficiency and minimizing carbon emissions makes an engineered energy solution all the more vital. Through the engineering analysis performed by the senior design group, a best practices manual and accompanying design software were developed to help make aquaponics an efficient and more sustainable process. The design software and best practices guide focus on the use of a combined heat and power generator set to provide the energy needs for the system.

#### Aquaponics and CHP at a Glance:



#### Design Constraints:

##### Aquaponics:

- Maintain tank temperature between 75°F-85°F
- Consider both natural and artificial lighting
- Rearing tank sizes ranging from 1,000-20,000 gallons
- Aquaponic system located in urban setting
- Greenhouse environment between 45-60% relative humidity and 55°F-85°F

##### Power Production:

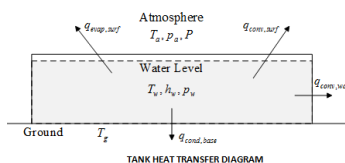
- Less CO<sub>2</sub> emissions than average emission factor for hot water and electricity generation in the Milwaukee area
- Meet noise and ventilation standards
- Provide power to aerate, heat, and pump tank water
- Provide power for artificial lighting
- Lowest environmental impact at reasonable cost
- Operate on natural gas
- Continuous operation with exception for maintenance

#### References:

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- Rakocy, J.E., Masser, M.P., Losordo, T.M., (2006). Recirculating Aquaculture Tank Production Systems: Aquaponics – Integrating Fish and Plant Culture. Southern Regional Aquaculture Center, Publication No. 454, 1-16
- Rakocy, J.E.(1989) Tank Culture of Tilapia. Southern Regional Aquaculture Center, Publication No. 282
- Munson, B. R., and Okishi, T. H., 2009, Fundamentals of Fluid Mechanics, J. Wiley & Sons, Hoboken, NJ
- Carrier W. H., 1918, "The Temperature of Evaporation," Transactions American Society of Heating and Ventilation Engineers
- Shipley, A., Hampson, A., Hedman, B., Garland, P. and Bautista, P., 2008, "Combined Heat and Power: Effective Energy Solutions for a Sustainable Future," ORNL/TM-2008/224, U. S. Department of Energy.
- The Definition of Aquaponics, 2010, The Aquaponic Source, <http://theaquaponicsource.com/2010/11/15/the-definition-of-aquaponics/>

#### Thermal Modeling:

A diagram of the modeled system with the considered mechanisms of heat transfer is presented below.



Heat is lost from wall convection, surface convection and surface evaporation. The equations used to model the heat transfer are listed below.

Wall Convection:

$$q_i = \frac{T_w - T_a}{R_{w+11}}$$

Surface Convection:

$$\frac{q_c}{q_e} = 0.004943 \left( \frac{T_w - T_a}{p_w - p_a} \right)^{14.7}$$

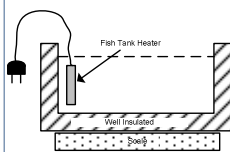
Surface Evaporation:

$$G = (0.491) \frac{(98.7 + 0.43V)}{h_g} (p_w - p_a)$$

An empirical model was used that was developed by Carrier in 1918 based on indoor swimming pools.

#### Testing Approach:

The greatest uncertainties in the thermal modeling are the predictions of the evaporative and convective losses from the tank surface. An experiment was designed to easily monitor the evaporative and convective losses to determine that uncertainty in the models. This was done by insulating the sides and base of a fish tank with foam sheet insulation. By heating the tank water through a submersible electrical-resistive heater the operating environment of typical aquaponic system was established. A schematic of the tank used for the verification is shown below. Also seen below, are the actual tank and the psychrometric chamber used to simulate certain environmental conditions.



#### Results:

From the psychrometric testing it was determined that the Carrier evaporation model matched the experimental results. Additionally, the surface convection model showed good agreement with the experimental data.

#### Software Selection Tool:

A software design/analysis tool was developed that can aid in either the design of new aquaponic systems or the retrofit of existing systems. The user can choose from three different modeling scenarios, as shown below.

##### Please Choose One:

- New System, Need Power Estimates
- Existing System, Need Power Estimates
- Existing System, Known Power Requirements

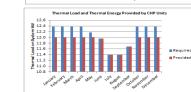
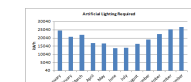
The scenarios provide flexibility to match differing needs of potential users. If it is a new aquaponic system the software will also provide recommendations for pumping and aeration power requirements, as well as the required energy to use supplemental artificial lighting. Power estimates are calculated and returned in both scenarios where the power estimates are unknown, which help the user understand the amount of energy the aquaponic system uses. The model performs an economic analysis of incorporating a combined heat and power system in the design and also quantifies the avoided carbon dioxide emissions. The inputs and outputs of the first modeling scenario are presented below as an example of the programs functionality.

#### INPUTS

<b>City</b>	Indianapolis, Indiana IN
City	Indianapolis, Indiana IN
Cost of Electricity	\$0.115/kWh
Cost of Natural Gas	\$0.55/therm
<b>Environmental</b>	
Average local CO <sub>2</sub> emission for electricity generation	610 (lb/kWh)
Average national CO <sub>2</sub> emission for electricity generation	220 (lb/kWh)
<b>CHP</b>	
Total Purchase and Installation Cost (excluding incentives)	3300 dollars
Total Savings from Incentives	1300 dollars
Total Annual Maintenance Cost	200 dollars
Max Thermal Output Per Unit	13 kW
Max Electrical Output Per Unit	4.3 kW
Generator Efficiency	0.25 out of 1
Heater Efficiency (enter 2 for electric heater)	0.75 out of 1
Number of units	1
<b>Tank</b>	
Number of Tanks	1 Tank
Width of Fish Tank	4.0 ft
Length of Fish Tank	60.0 ft
Height of Fish Tank	4.0 ft
Fish Stocking Density	0.5 fish/gal
<b>Pumping Information</b>	
Number of elbows	2
Number of tees	0
Pipe diameter	1.0 in
Height difference between grow bed and tank	8.0 ft
Aeration Blower efficiency	0.44 out of 1
Water Pump Efficiency	0.45 out of 1
<b>Artificial Lighting</b>	
Grow Area per kW	50 ft <sup>2</sup> /kW
Desired Grow Time per Day	18 hours
<b>Desired Environmental Conditions</b>	
Input the expected grow house conditions and tank water temperatures	
	Inlet Air Temp. Water Temperature Relative Humidity
January	30.0 F 70.0 F 45%
February	30.0 F 70.0 F 45%
March	30.0 F 70.0 F 45%
April	30.0 F 70.0 F 45%
May	30.0 F 70.0 F 45%
June	30.0 F 70.0 F 45%
July	30.0 F 70.0 F 45%
August	30.0 F 70.0 F 45%
September	30.0 F 70.0 F 45%
October	30.0 F 70.0 F 45%
November	30.0 F 70.0 F 45%
December	30.0 F 70.0 F 45%
Estimated Temperature Drop over Grow Bed	0.5 F

#### OUTPUTS

<b>Annual System Totals</b>	Annual Electric 2012.0 kWh
Annual Gas 100.0 therms	Annual Electric 2012.0 kWh
Annual Electric 2012.0 kWh	Annual Gas 100.0 therms
Annual Fuel Production 100.0 lbs	Annual CO <sub>2</sub> avoided 100.0 lbs
Annual CO <sub>2</sub> avoided 100.0 lbs	Annual CO <sub>2</sub> avoided 100.0 lbs
<b>Cost-Benefit Estimates</b>	Cost-Benefit 100.0%
Cost-Benefit 100.0%	Cost-Benefit 100.0%
<b>Pumping and Aeration Estimates</b>	Pumping 100.0%
Aeration 100.0%	Pumping 100.0%
<b>Monthly Artificial Lighting Load Estimates</b>	January 100.0 kWh
February 100.0 kWh	February 100.0 kWh
March 100.0 kWh	March 100.0 kWh
April 100.0 kWh	April 100.0 kWh
May 100.0 kWh	May 100.0 kWh
June 100.0 kWh	June 100.0 kWh
July 100.0 kWh	July 100.0 kWh
August 100.0 kWh	August 100.0 kWh
September 100.0 kWh	September 100.0 kWh
October 100.0 kWh	October 100.0 kWh
November 100.0 kWh	November 100.0 kWh
December 100.0 kWh	December 100.0 kWh
<b>Desired Fuel Estimates and CHP Coefficients</b>	Desired Fuel 100.0%
Desired Fuel 100.0%	Desired Fuel 100.0%
Desired Fuel 100.0%	Desired Fuel 100.0%
Desired Fuel 100.0%	Desired Fuel 100.0%
Desired Fuel 100.0%	Desired Fuel 100.0%
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Desired Fuel 100.0%	Desired Fuel 100.0%
Desired Fuel 100.0%	Desired Fuel 100.0%
Desired Fuel 100.0%	Desired Fuel 100.0%



#### Team members (Left to Right):

- Dan Neumann (ME)
- Nate Weber (ME)
- Chris Chapman (ME)
- Brandon Jackson (ME)
- Ben Steffes (ME)
- Advisor: Dr. Chris Damm

