

# Deposition

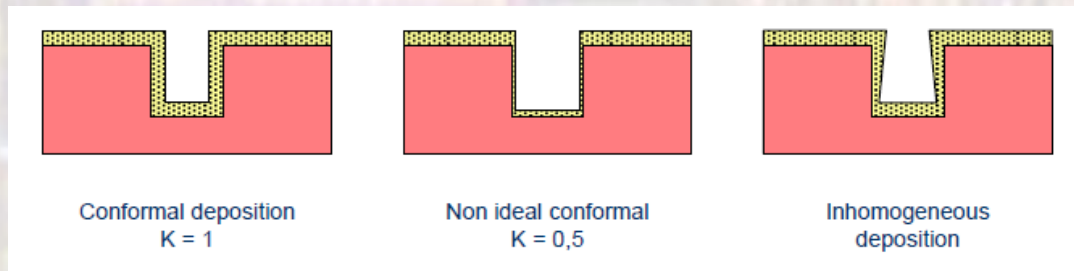
Last updated 3/7/19

# Deposition

- Deposition
  - Depositing a material onto a substrate
    - Thick oxide layers (where growth by oxidation is not reasonable)
    - Polysilicon (Gate material)
    - Special materials ( $\text{Si}_3\text{N}_4$ , SiC)
  - Chemical Vapor Deposition
    - Chemical processes are used to deposit material
  - Physical Vapor Deposition
    - Mechanical processes are used to deposit material

# Deposition

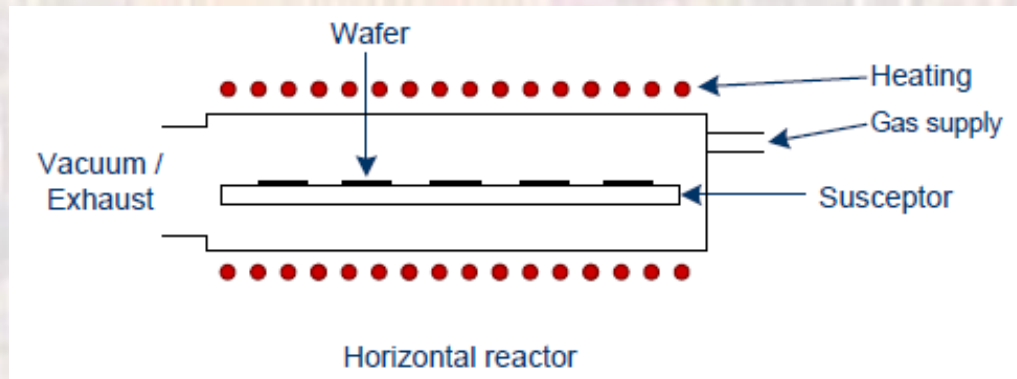
- Chemical Vapor Deposition
  - Gases are decomposed into constituent elements
  - The desired constituents then “settle” onto the surface of the wafer
  - Conformity – how the desired material covers vertical vs horizontal surfaces
    - $K = \text{RateV} / \text{RateH}$



Src: [www.halbleiter.org](http://www.halbleiter.org)

# Deposition

- Chemical Vapor Deposition
    - Atmospheric Pressure CVD (APCVD)
      - Results in low density material
      - Used for Oxide deposition
- $\text{SiH}_4 + \text{O}_2 \leftrightarrow \text{SiO}_2 + 2\text{H}_2$



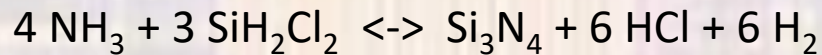
Src: [www.halbleiter.org](http://www.halbleiter.org)

# Deposition

- Chemical Vapor Deposition

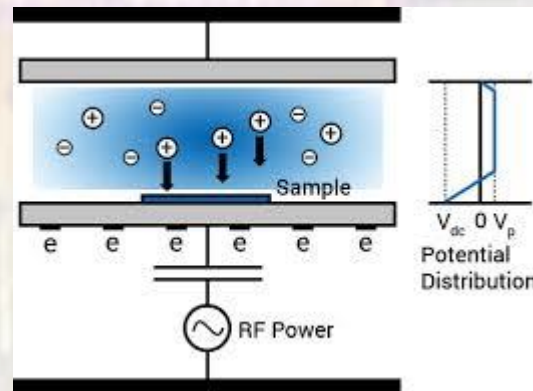
- Low Pressure CVD (LPCVD)

- Results in high density material
    - Conformality is high due to the low pressure allows for more random particle movement
    - Used for thin films



# Deposition

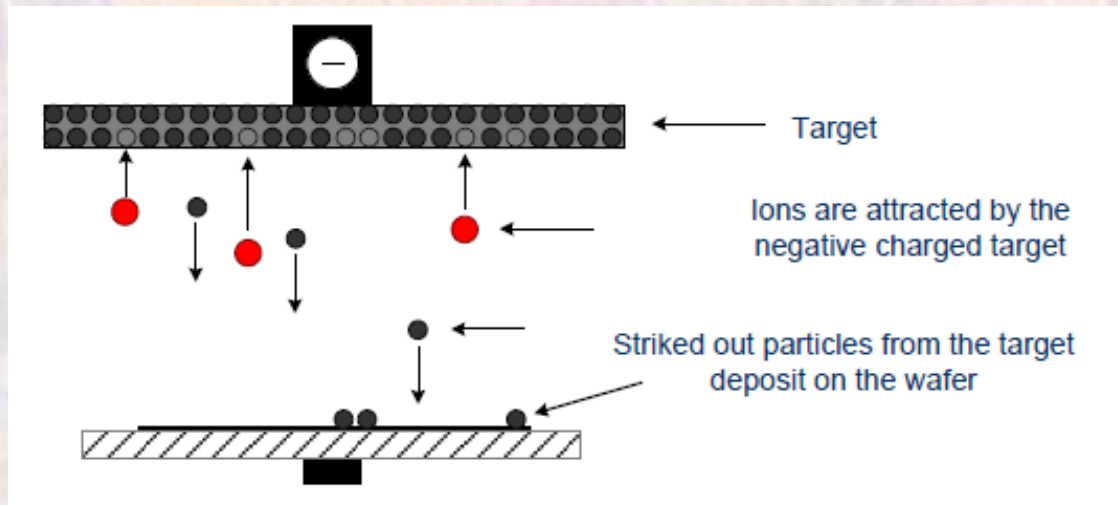
- Chemical Vapor Deposition
  - Plasma Enhanced CVD (PECVD)
    - Low temperature version of CVD
    - Gasses are decomposed (a plasma) by using a high frequency voltage
    - Used to put films on top of metal layers
      - metal cannot take the heat from other methods



src: samcointl.com

# Deposition

- Physical Vapor Deposition
  - Sputtering
    - A sample of the desired material is bombarded with ions
    - The released particles then “settle” on to the wafer surface



Src: [www.halbleiter.org](http://www.halbleiter.org)