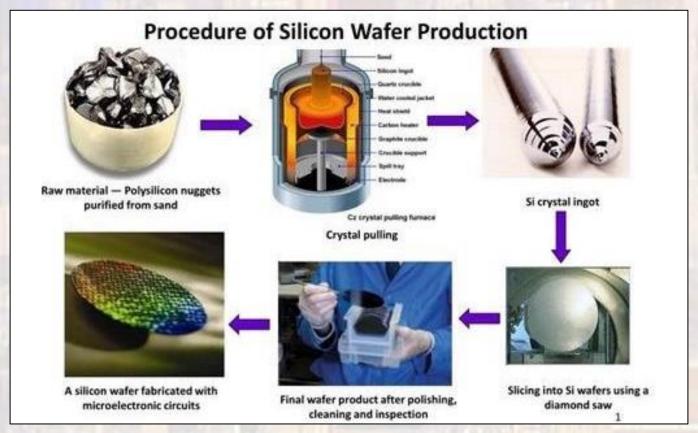
# Integrated Circuit Processes

Last updated 1/18/24

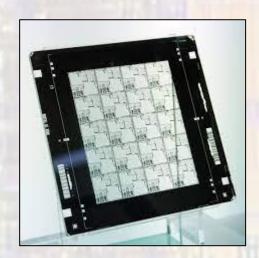
#### Wafer Creation



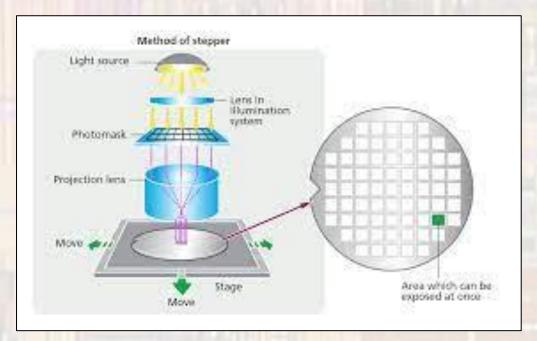
Src: AZoM

#### Photomask

- Glass (reticle) with a pattern formed on it with a light blocking material (chrome)
  - Stepped across a wafer to make multiple copies of the pattern
  - Used to block light from hitting the photoresist



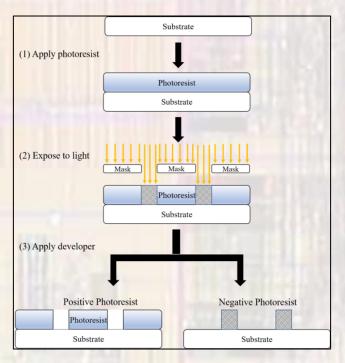
Src: wikipedia



Src: Nikon

#### Photoresist

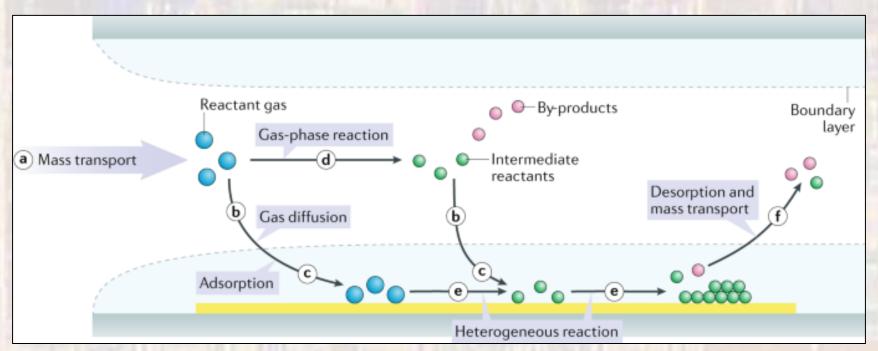
- Transparent coating that changes state when light is shined on it (UV)
  - Positive Resist becomes soluble in developing agent (washes away)
  - Negative Resist becomes in-soluble in developing agent (stays put)



Src: wikipedia

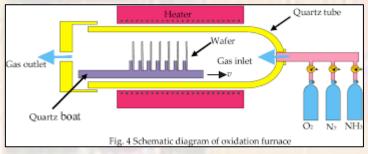
4

- Chemical Vapor Deposition (CVD)
  - Deposit layers of a molecule on a surface

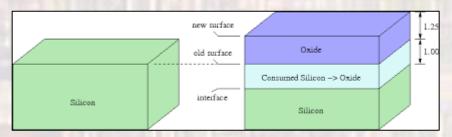


Src: Nature

- Oxidation
  - Grow SiO<sub>2</sub> from existing silicon and oxygen
    - Some of the original Si is consumed in the process

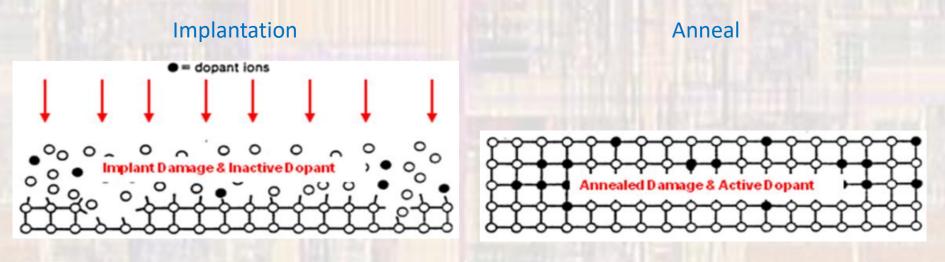


Src: Semantic Scholar



Src:.iue.tuwien.ac.at

- Ion Implantation
  - Molecules are "shot" at a target (surface) with high energy
    - Molecules become embedded in the target material
    - The target material is damaged in the process
  - The target is heated to allow the target to anneal
    - Thermal energy allows the target molecules to re-align

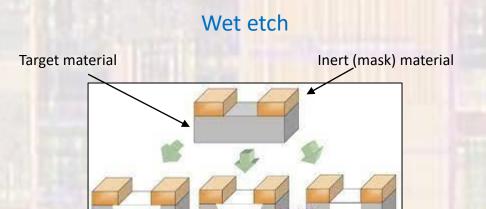


Src: IntechOpen

#### Etching

Isotropic Etch

- Removal of a specific (target) molecule using
  - Wet (chemical) etching chemical process to free up and wash away molecules
  - Dry (plasma) etching ions are "shot" at the surface under a vacuum. Ions combine with the target material and are carried away

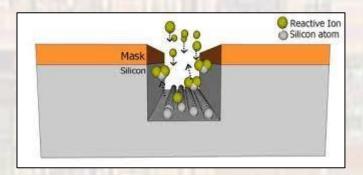


**Directional Etch** 

Src: MKS Instruments

Vertical Etch

**Dry Etch** 



Src: UC Davis

- Planarization
  - Flatten the surface of a wafer prior to further processing
    - Especially important prior to metallization
    - Can be used on the back side to thin the wafer



Src: HORIBA

#### Clean Room

- Room with highly cleaned surfaces and air to minimize particles that can settle onto a semiconductor wafer
  - Bunny suits required!
  - Wafers rarely (never) touched by humans all robotics



Src: TurboFuture